



भारत का राजपत्र

The Gazette of India

ग्राम्यारण

EXTRAORDINARY

भाग — अंक 3 — उपल ७३

PART II—Section 3—Sub-section (ii)

प्रधिकार से प्रकाशित

PUBLISHED BY AUTHORITY

मा० ५५०] नई विलासी, मंगलवार, विसम्बर ५, १९६७/ग्राहयण १४, १८८९

No. 550] NEW DELHI, TUESDAY, DECEMBER 5, 1967/AGRAHAYANA 14, 1889

इस भाग में चिन्ह पृष्ठ संख्या दी जाती है जिससे कि यह ग्राम्यारण के रूप में रखा जा सके।

Separate paging is given to this Part in order that it may be filed as a separate compilation.

MINISTRY OF COMMERCE

NOTIFICATIONS

New Delhi, the 5th December 1967

S.O. 4356.—In exercise of the powers conferred by section 6 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), and after previous publication as required by sub-rule (2) of rule 11 of the Export (Quality Control and Inspection) Rules, 1964, the Central Government hereby—

- (1) notifies that bicycles meant for export shall be subject to quality control and inspection;
- (2) specifies the type of quality control and inspection in accordance with the Export of Bicycles (Quality Control and Inspection) Rules, 1967, as the type of quality control and inspection which would be applied to such bicycles;
- (3) recognises—
 - (a) the specifications of the export contract as agreed upon between the buyer and the seller, and
 - (b) in the absence of any specification as mentioned in clause (a) above, the specifications as set out in Annexure I to this notification, as the standard specifications for bicycles; and
- (4) prohibits the export, in the course of international trade, of such bicycles unless the same are either accompanied by a certificate issued by any of the Export Inspection Agencies established under Section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), to the effect that the bicycles are export-worthy or affixed with a seal or mark recognised by the Central Government under section 8 of the said Act.

2. Nothing in this notification shall apply to the export by land, sea or air of samples of bicycles aforesaid not exceeding three in number of each type.

3. **Definition.**—In this notification 'bicycle' shall mean a two or three-wheeled vehicle having a tandem arrangement of wheels, a saddle for the rider, a steering handle and crank for its propulsion by the feet of the rider and shall include its spare parts, components and accessories.

4. This notification shall come into force on 1st February, 1968.

ANNEXURE—I

(See clause (b) of sub-para (3) of para 1)

S. No., (1)	Commodity (2)	Relevant specification issued by I.S.I. (3)
1	Bicycle Tube Valves	IS : 532—1954
2	Bicycle Frames	IS : 623—1964
3	Bicycle Rims	IS : 624—1961
4	Bicycle Handle Bars	IS : 625—1963
5	Bicycle Seat Pillars	IS : 626—1963
6	Transmission steel roller chains and chain wheels for bicycles	IS : 2403—1964
7	Bicycle Pedal Assembly	IS : 628—1963
8	Bicycle Hub Assemblies	IS : 629—1963
9	Bicycle Spokes and Nipples	IS : 630—1961
10	Bicycle Rim Tapes and Buckles	IS : 960—1958
11	Bicycle Bottom Bracket Axle	IS : 1131—1958
12	Bicycle Bottom Bracket Adjustable Cup	IS : 1132—1958
13	Bicycle Bottom Bracket Fixed Cup	IS : 1133—1158
14	Bicycle Bottom Bracket Locking Nut	IS : 1134—1958
15	Bicycle Cranks and Chain Wheels	IS : 1281—1958
16	Bicycle Cotter, Pins, Washers and Nuts	IS : 1282—1958
17	Bicycle Free Wheels	IS : 1283—1958
18	Bicycle Front Forks	IS : 2061—1962
19	Ladies Bicycle Frames	IS : 3404—1965
20	Steering head assembly	IS : 2973—1964

Note : If in respect of any commodity specified in column (2) there are any later versions to the relevant specifications by the Indian Standard Institution, the specification applicable to such commodity shall be the latest of such versions and not the specification mentioned in column (3).

[No. 60(14)Exp.Insp./67.]

S.O. 4387.—In exercise of the powers conferred by section 17 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), the Central Government hereby makes the following rules, namely:

1. **Short title and commencement.**—(1) These rules may be called the Export of Bicycles (Quality Control and Inspection) Rules, 1967.

(2) They shall come into force on 1st February, 1968.

2. **Definition.**—In these rules, unless the context otherwise requires—

(a) 'Agency' means any one of the Export Inspection Agencies established at Cochin, Madras, Calcutta, Bombay and Delhi under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963).

(b) 'Bicycle' shall mean a two or three-wheeled vehicle having a tandem arrangement of wheels, a saddle for the rider, a steering handle and crank for its propulsion by the feet of the rider and shall include the spare parts, components and accessories of such bicycle.

3. **Quality Control and Inspection.**—(1) The quality of the bicycles intended for export shall be ensured by exercising the following controls at different stages of

their manufacture, together with the levels of control as given in the Annexure hereto, namely:-

(i) *Bought out materials and components control*

- (a) Purchase specifications shall be laid down by the manufacturer incorporating the properties of materials or components to be used and the detailed dimensions thereof with tolerances.
- (b) The accepted consignments shall be either, accompanied by a supplier's test or inspection certificate corroborating the requirements of the purchase specification, in which case occasional checks shall be conducted by the purchaser for a particular supplier to verify the correctness of the aforesaid test or inspection certificates, or the purchased materials or components shall be regularly inspected or tested either in a laboratory within the factory or in some other laboratory or test house.
- (c) The sampling for inspection or test to be carried out, shall be based on a recorded investigation.
- (d) After the inspection or test is carried out, systematic methods shall be adopted in segregating the accepted and rejected materials or components and for disposal of rejected materials or components.
- (e) Records in respect of the controls exercised shall be regularly and systematically maintained.

ii) *Process Control*

- (a) Detailed process specifications for forging, brazing, machining, electro-plating, painting, heat treatment and other operations shall be laid down by the manufacturer for different processed products.
- (b) Equipments, instrumentation and facilities shall be adequate to control the processes as laid down in the process specifications.
- (c) Records shall be maintained to enable the verification of the controls exercised during the process of manufacture.

(iii) *Product Control*

- (a) The manufacturer shall either have his own adequate testing facilities or shall have access to such testing facilities to test the product as per the specification recognised under section 6 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963).
- (b) Sampling for testing shall be based on a recorded investigation.
- (c) Adequate records in respect of tests carried out shall be regularly and systematically maintained.

(iv) *Packing Control*

A packing specification safeguarding against adverse effects of weather condition shall be laid down with a view to satisfying the requirements mentioned in the Annexure annexed hereto for packing the aforesaid product.

(2) *Inspection.*—The inspection of bicycles intended for export shall be carried out with a view to seeing that the aforesaid controls have been exercised at the relevant levels satisfactorily and that the bicycles conform to the standard specifications applicable to it.

4. *Procedure of Inspection.*—(1) The exporter shall give intimation in writing to any one of the Agencies recognised under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), and submit along with such intimation a declaration that the consignment of bicycles has been or is being manufactured by exercising quality control measures as provided under rule 3 and that the consignment conforms to the requirements of the specifications recognised for the purpose.

(2) The exporter shall also furnish to the Agency the identification marks applied on the consignment.

(3) Every intimation and declaration under sub-rule (1) shall reach the Agency not less than seven days prior to the despatch of the consignment from the premises of the exporter or manufacturer.

(4) On receipt of the intimation and declaration under sub-rules (1) and (2), the agency:

- (a) in the case of an exporter who is himself the manufacturer on satisfying itself that during the process of manufacture he had exercised adequate quality control as provided under rule 3 and the instructions, if any, issued by the Export Inspection Council in this regard to manufacture the product according to the standard specifications applicable to it, shall within three days, issue a certificate declaring the consignment of bicycles as export-worthy;
- (b) in the case of an exporter who is not himself the manufacturer on satisfying itself that during the process of manufacture the manufacturer had exercised adequate quality control as provided under rule 3 and the instructions, if any, issued by the Export Inspection Council in this regard to manufacture the product according to the standard specifications applicable to it, shall within three days of carrying out the inspection, issue a certificate declaring the consignment of bicycles as export-worthy.

5. Affixation of recognised mark and procedure thereof.—The provisions of the Indian Standards Institution (Certification Mark) Act, 1952 (36 of 1952), the Indian Standards Institution (Certification Marks) Rules, 1955 and the Indian Standards Institution (Certification Marks) Regulations, 1955 shall, so far as may be, apply in relation to the procedure of affixation of the recognised mark or seal on bicycles meant for export denoting its conformity to the standard specifications and bicycles so marked shall not be subject to any inspection under rule 4 of these rules.

6. Place of Inspections.—Inspection under these rules shall be carried out at the premises of the manufacturer or the exporter at the port of shipment.

7. Inspection Fee.—A fee at the rate of 20 paise for every hundred rupees of f.o.b. value of each such consignment shall be paid by the exporter to the Agency as inspection fee under these rules.

8. Appeal.—(1) Any person aggrieved by the refusal of the Agency to issue a certificate under sub-rule (4) of rule 4 may, within ten days of the receipt of the communication of such refusal by him, prefer an appeal to a panel of experts, consisting of not less than three persons as may be appointed for the purpose by the Central Government.

(2) The quorum for the panel shall be three.

(3) The decision of the said panel on such appeal shall be final.

ANNEXURE

[See rule 3]

Levels of control

SL. No.	Requirement	Reference	No. of samples to be tested	Lot size
1	2	3	4	5
1	<i>Axle Concentricity</i>	Standard specifications recognised for the purpose.	Each	Each shift's production
2	<i>Handle Bar Load Test.</i>	Do.	1 No.	Do.
3	<i>Frames</i>			
	(a) Load Test	Do.	1 No.	Do.
	(b) Trueness	Do.	Each	Do.
4	<i>Chains</i>			
	(a) Proofload Test	Do.	3 Nos.	Do.
	(b) Breaking load test	Do.	Do.	Do.
5	<i>Spokes and Nipples</i>			
	(a) Threads	Do.	1 % subject to a maximum No. of 12	Do.
	(b) Bend Test (for spokes only).	Do.	5 % subject to a maximum No. of 20	Do.

1	2	3	4	5
6	<i>Hubs</i>			
	Deflection Test	Standard specifications recognised for the purpose	5 Nos.	Each shift's production from each assembly Table.
7	<i>Spindle in pedal assembly</i>			
	Bend Test	Do.	1 No.	Each heat's production
8	<i>Crank chain Wheel Assembly</i>			
	Load Test	Do.	1 No.	Per day's production.
9	<i>Front Fork</i>			
	(a) Load Test	Do.	1 No.	Do.
	(b) Expansion Test	Do.	Do.	Do.
10	<i>Free wheel</i>			
	(a) Axial or Radial Deflection Test	Do.	5 Nos	Each shift's production on the same assembly table.
11	<i>Rims</i>			
	(a) Compression Test	Do.	1% subject to a maximum of 5 Nos.	Per day's production.
	(b) Electroplating			
	(i) Adhesion } .	Do.	One number	Each batch's production.
	(ii) Thickness } .			
12	<i>Electroplating</i>			
	(i) Adhesion } .	Do.	One number	Each batch's production.
	(ii) Thickness } .			
13	<i>Painting</i>			
		Do.	3 Nos	Each shift's production
14	<i>Workmanship and finish</i>			
15	<i>Components and spares</i>			
	(a) Dimensions within tolerance			
	(i) Critical } .	Do.	Each Adequate number based on a recorded investigation	..
	(ii) Others } .	Do.		
	(b) Performance	Do.	Do.	
	(c) Hardness	Do.	3 Nos.	Each charge from each oven
16	<i>Packaging</i>			
	*(a) Appearance	Do.	Each	
	**(b) Drop Test	Do.	One No.	Each consignment.
	(c) Rolling Test	Do.	Do.	Do.
	d) Water Spraying Test	Do.	One No.	Each design.

* The package shall be well finished and have a good appearance.

**The package shall be such as to ensure that the inner contents shall withstand Drop Test, Rolling Test and Water Spraying Test as given below.

Drop Test (to be restricted to head loads only).

The package to be dropped from a height of 150 cm once on the largest flat surface, once on the longest edge and once on any corner of its own.

Rolling Test to be restricted to a weight of 500 kg on.

The package to be subjected to rolling on its sides either six metres forward and six metre backward or twelve metres in one direction.

Water Spraying Test

The package to be allowed to be exposed against a water spray equivalent to a normal accidental shower for one minute.

S.O. 4358.—In exercise of the powers conferred by section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), the Central Government hereby recognises the following inspection agencies for quality control and inspection of bicycles including their spare parts, components and accessories meant for export, namely:—

1. Export Inspection Agency, Cochin, Mohohar Buildings, Mahatma Gandhi Road, Ernakulam-1.
2. Export Inspection Agency, Madras, C/o The Regional State Trading Corpn., P.B. No. 456, 123, Mount Road, Madras-6.
3. Export Inspection Agency, Calcutta, 14/1-B, Ezra Street (7th floor), Calcutta-1.
4. Export Inspection Agency, Bombay, 'Mani Mahal' (2nd floor), 11/21, Mathew Road, Opera House, Bombay-4.
5. Export Inspection Agency, Delhi, 2179, Gurudwara Road, Karol Bagh, New Delhi.

Explanation.—In this notification 'bicycle' shall mean a two or three-wheeled vehicle having a tandem arrangement of wheels, a saddle for the rider, a steering handle and crank for its propulsion by the feet of the rider and shall include its spare parts, components and accessories.

[No. 60(14)Exp.Insp./67].

S.O. 4359.—In exercise of the powers conferred by section 8 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), and after previous publication, as required by sub-rule (2) of rule 11 of the Export (Quality Control and Inspection) Rules, 1964, the Central Government recognises the Indian Standards Institution Certification Mark with respect to bicycles for the purpose of denoting that where bicycles are affixed with such mark, they shall be deemed to be in conformity with the standard specification applicable thereto under clause (c) of section 6 of the said Act.

Explanation.—The expression 'bicycle' for the purposes for this notification, shall mean a two or three-wheeled vehicle having a tandem arrangement of wheels, a saddle for the rider, a steering handle and crank for its propulsion by the feet of the rider and shall include the spare parts, components and accessories of such bicycles.

[No. 60(14)Exp.Insp./67].

A. C. BANERJEE, Jr. Secy.